

## EMISSIONS FROM UNLOADING OPERATIONS

Source: ID 1, Unloading of waste dust from ESP to haul trucks.

Emission Factor:  $E = k(0.0032)(U/5)^{1.3}/(M/2)^{1.4}$

Source: AP-42 13.2.4

where: E = Emission factor, uncontrolled, lbs/ton

k = Particle size multiplier

= 0.74 for material <30um

= 0.35 for material <10um

= 0.11 for material <2.5um

U = Mean wind speed, mph

M = Material moisture content, %

Input: U = 9.8 mph  
M = 4.8 % ( 4.8% is the maximum recommended by AP-42, actual moisture is 12.6%)  
Tonnage = 80,556 tons/yr

### Emission Calculations:

Emission Factors (lbs/ton):

	<30um	<10um	<2.5um
Emission Factors (lbs/ton):	0.00167	0.00079	0.00025
Emissions (lbs/yr):	134.31	63.53	19.97
Emissions (tons/yr):	0.067	0.032	0.010

Emissions (lbs/yr):

Emissions (tons/yr):

## EMISSIONS FROM UNPAVED ROADS

Source: ID 2, Haul truck travel on road segments from ESP loadout to waste pile.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^{0.7}(w/4)^{0.5}((365-p)/365)]F$

Source: AP-42 13.2.2

where: E = Emission factor, uncontrolled, lbs/VMT

k = Particle size multiplier

= 4.7 for material <30um

= 2.1 for material <10um

= 0.56 for material <2.5um

s = Silt content of road surface material, percent

S = Mean vehicle speed, mph

W = Mean vehicle weight, tons

w = Mean number of wheels

p = Number of days with  $\geq 0.01$  inches of precipitation

VMT = Vehicle miles travelled per year

F = Factor to account for the fraction of  
surface material that is waste dust

Input:	s =	1.8 %
	S =	10 mph
	W =	33.5 tons
	w =	6 wheels
	p =	150 days
	VMT =	4,280 miles =
	F =	0.1

Truck + Load = 17.5 + 16.0 = 33.5

### Emission Calculations:

Emission Factors (lbs/VMT):

	<30um	<10um	<2.5um
0.092	0.041	0.011	
392.8	175.5	46.8	
0.196	0.088	0.023	

Emissions (lbs/yr):

Emissions (tons/yr):

VMT = DT/C

where: D = Distance, miles 0.85

(0.7 to 1.0 miles depending upon route, select 0.85 and assume completely unpaved)

T = CKD Wasted, ton/yr 80,556

C = Truck Capacity, tons 16

## EMISSIONS FROM UNPAVED ROADS

Source: ID 4, Haul truck travel on waste pile - loaded.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^0.7(w/4)^0.5((365-p)/365)]F$

Source: AP-42 13.2.2

where: E = Emission factor, uncontrolled, lbs/VMT

k = Particle size multiplier

= 4.7 for material <30um

= 2.1 for material <10um

= 0.56 for material <2.5um

s = Silt content of road surface material, percent

S = Mean vehicle speed, mph

W = Mean vehicle weight, tons

w = Mean number of wheels

p = Number of days with  $\geq 0.01$  inches of precipitation

VMT = Vehicle miles travelled per year

F = Factor to account for the fraction of  
surface material that is waste dust.

Input: s = 1.8 %  
S = 5 mph  
W = 33.5 tons  
w = 6 wheels  
p = 150 days  
VMT = 1007 miles  
F = 1

$$\text{Truck + Load} = 17.5 + 16.0 = 33.5$$

### Emission Calculations:

Emission Factors (lbs/VMT):

Emissions (lbs/yr):

Emissions (tons/yr):

	<30um	<10um	<2.5um
	0.459	0.205	0.055
	462.2	206.5	55.1
	0.231	0.103	0.028

$$\text{VMT} = DT/C$$

where: D = Distance, miles 0.2  
T = CKD Wasted, ton/yr 80,556  
C = Truck Capacity, tons 16

## EMISSIONS FROM UNLOADING OPERATIONS

Source: ID 5, Unloading of waste dust from haul trucks to waste pile.

Emission Factor:  $E = k(0.0032)(U/5)^{1.3}/(M/2)^{1.4}$

Source: AP-42 13.2.4

where:  
E = Emission factor, uncontrolled, lbs/ton  
k = Particle size multiplier  
= 0.74 for material <30um  
= 0.35 for material <10um  
= 0.11 for material <2.5um  
U = Mean wind speed, mph  
M = Material moisture content, %

Input: U = 9.8 mph  
M = 4.8 % (4.8% is the maximum recommended by AP-42, actual moisture is 12.6%)  
Tonnage = 80,556 tons/yr

### Emission Calculations:

Emission Factors (lbs/ton):

	<30um	<10um	<2.5um
0.00167	0.00079	0.00025	
134.31	63.53	19.97	
0.067	0.032	0.010	

Emissions (lbs/yr):

Emissions (tons/yr):

## EMISSIONS FROM UNPAVED ROADS

Source: ID 6, Haul truck travel on waste pile - empty.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^0.7(w/4)^0.5((365-p)/365)]F$  Source: AP-42 13.2.2

where:  
E = Emission factor, uncontrolled, lbs/VMT  
k = Particle size multiplier  
= 4.7 for material <30um  
= 2.1 for material <10um  
= 0.56 for material <2.5um  
s = Silt content of road surface material, percent  
S = Mean vehicle speed, mph  
W = Mean vehicle weight, tons  
w = Mean number of wheels  
p = Number of days with  $\geq 0.01$  inches of precipitation  
VMT = Vehicle miles travelled per year  
F = Factor to account for the fraction of  
surface material that is waste dust.

Input:      s =                  1.8 %  
                  S =                  10 mph  
                  W =                  17.5 tons                  Truck + Load = 17.5 + 0.0 = 17.5  
                  w =                  6 wheels  
                  p =                  150 days  
                  VMT =                1,007 miles  
                  F =                  1

### Emission Calculations:

	<30um	<10um	<2.5um
Emission Factors (lbs/VMT):	0.583	0.260	0.069
Emissions (lbs/yr):	586.7	262.1	69.9
Emissions (tons/yr):	0.293	0.131	0.035

$$VMT = DT/C$$

where:      D = Distance, miles      0.2  
                 T = CKD Wasted, ton/yr      80,556  
                 C = Truck Capacity, tons      16

## EMISSIONS FROM UNPAVED ROADS

Source: ID 7, Haul truck travel on road segments to ESP loadout from waste pile.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^{0.7}(w/4)^{0.5}((365-p)/365)]F$  Source: AP-42 13.2.2

where: E = Emission factor, uncontrolled, lbs/VMT

k = Particle size multiplier

= 4.7 for material <30um

= 2.1 for material <10um

= 0.56 for material <2.5um

s = Silt content of road surface material, percent

S = Mean vehicle speed, mph

W = Mean vehicle weight, tons

w = Mean number of wheels

p = Number of days with  $\geq 0.01$  inches of precipitation

VMT = Vehicle miles travelled per year

F = Factor to account for the fraction of  
surface material that is waste dust.

Input:	s =	1.8 %	
	S =	20 mph	
	W =	17.5 tons	Truck + Load = 17.5 + 0.0 = 17.5
	w =	6 wheels	
	p =	150 days	
	VMT =	4,280 miles	
	F =	0.1	

### Emission Calculations:

Emission Factors (lbs/VMT):

Emissions (lbs/yr):

Emissions (tons/yr):

	<30um	<10um	<2.5um
	0.117	0.052	0.014
	498.7	222.8	59.4
	0.249	0.111	0.030

$$VMT = DT/C$$

where: D = Distance, miles 0.85

(0.7 to 1.0 miles depending upon route, select 0.85 and assume completely unpaved)

T = CKD Wasted, ton/yr 80,556

C = Truck Capacity, tons 16

## EMISSIONS FROM UNPAVED ROADS

Source: ID 8, Frontend loader travel on road segments to and from waste pile.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^0.7(w/4)^0.5((365-p)/365)]F$

Source: AP-42 13.2.2

where: E = Emission factor, uncontrolled, lbs/VMT

k = Particle size multiplier

= 4.7 for material <30um

= 2.1 for material <10um

= 0.56 for material <2.5um

s = Silt content of road surface material, percent

S = Mean vehicle speed, mph

W = Mean vehicle weight, tons

w = Mean number of wheels

p = Number of days with  $\geq 0.01$  inches of precipitation

VMT = Vehicle miles travelled per year

F = Factor to account for the fraction of  
surface material that is waste dust.

Input:      s =            1.8 %  
                S =            10 mph  
                W =            45 tons  
                w =            4 wheels  
                p =            150 days  
                VMT =        52 miles  
                F =            0.1

### Emission Calculations:

Emission Factors (lbs/VMT):

Emissions (lbs/yr):

Emissions (tons/yr):

	<30um	<10um	<2.5um
0.092	0.041	0.011	
4.8	2.1	0.6	
0.002	0.001	0.000	

$$VMT = D_R T_R$$

where:  $D_R$  = Round Trip Dist., miles 2.0

(1.4 to 2.0 miles depending upon route, select 2.0 assume completely unpaved)

$$T_R = \text{Round Trips, per year} \quad 26$$

## EMISSIONS FROM UNPAVED ROADS

Source: ID 9, Frontend loader travel on waste pile.

Emission Factor:  $E = [k(s/12)(S/30)(W/3)^0.7(w/4)^0.5((365-p)/365)]F$

Source: AP-42 13.2.2

where: E = Emission factor, uncontrolled, lbs/VMT

k = Particle size multiplier

= 4.7 for material <30um

= 2.1 for material <10um

= 0.56 for material <2.5um

s = Silt content of road surface material, percent

S = Mean vehicle speed, mph

W = Mean vehicle weight, tons

w = Mean number of wheels

p = Number of days with  $\geq 0.01$  inches of precipitation

VMT = Vehicle miles travelled per year

F = Factor to account for the fraction of

surface material that is waste dust.

Input: s = 1.8 %  
S = 2.5 mph  
W = 45 tons  
w = 4 wheels  
p = 150 days  
VMT = 260 miles  
F = 1

### Emission Calculations:

Emission Factors (lbs/VMT):

Emissions (lbs/yr):

Emissions (tons/yr):

	<30um	<10um	<2.5um
0.230	0.103	0.027	
59.9	26.8	7.1	
0.030	0.013	0.004	

$$VMT = ST_p E$$

where: S = Event Speed, mph 2.5

T<sub>p</sub> = Event Time, hr 4

E = Events, per yr 26

## EMISSIONS FROM PUSHING OPERATIONS

Source: ID 10, Pushing of waste dust over edge of pile with frontend loader.

Emission Factor:  $E = 2.2[k(s)^a/(M)^b]C$  (for material <30um)      Source: AP-42 11.9-4  
 $E = 2.2(0.75)$  (for material <10um)  
 $E = 2.2(0.105)$  (for material <2.5um)

where:  
E = Emission factor, uncontrolled, lbs/hr  
k = Particle size multiplier  
= 35.6 for material <30um  
s = Material silt content, %  
M = Material moisture content, %  
a = 1.2 for <30um  
b = 1.3 for <30um  
C = Factor to account for change in chemical  
make-up of dust as dust ages.

Input:      s =                  1.8 %  
                  M =                  7.96 %      ( average of as generated, 7day, and 14 day moisture)  
                  Activity =         104 hrs/yr  
                  C =                  0.5

### Emission Calculations:

Emission Factors (lbs/hr):

<30um	<10um	<2.5um
5.345	1.650	0.231
555.92	171.60	24.02
0.278	0.086	0.012

Emissions (lbs/yr):  
Emissions (tons/yr):

$$Activity = T_P E$$

where:       $T_P$  = Event Time, hr      4  
                  E = Events, per yr      26



## EMISSIONS FROM UNLOADING OPERATIONS

Source: ID 13, Loading of waste dust from ESP area to accumulation bin.

Emission Factor:  $E = k(0.0032)(U/5)^{1.3}/(M/2)^{1.4}$  Source: AP-42 13.2.4

where: E = Emission factor, uncontrolled, lbs/ton

k = Particle size multiplier

= 0.74 for material <30um

= 0.35 for material <10um

= 0.11 for material <2.5um

U = Mean wind speed, mph

M = Material moisture content, %

Input: U = 9.8 mph  
M = 4.8 % (4.8% is the maximum recommended by AP-42, actual moisture is > 8.9%)  
Tonnage = 1,664 tons/yr

### Emission Calculations:

Emission Factors (lbs/ton):

	<30um	<10um	<2.5um
0.00167	0.00079	0.00025	
2.77	1.31	0.41	
0.001	0.001	0.000	

Emissions (lbs/yr):

Emissions (tons/yr):

Tonnage = TE

where: T = Bin Capacity, tons 32  
E = Events, per yr 52

## EMISSIONS FROM UNLOADING OPERATIONS

Source: ID 14, Unloading of waste dust from accumulation bin.

Emission Factor:  $E = k(0.0032)(U/5)^{1.3}/(M/2)^{1.4}$

Source: AP-42 13.2.4

where:  
E = Emission factor, uncontrolled, lbs/ton  
K = Particle size multiplier  
= 0.74 for material <30um  
= 0.35 for material <10um  
= 0.11 for material <2.5um  
U = Mean wind speed, mph  
M = Material moisture content, %

Input: U = 9.8 mph  
M = 4.8 % (4.8% is the maximum recommended by AP-42, actual moisture is > 8.9%)  
Tonnage = 1,664 tons/yr

### Emission Calculations:

Emission Factors (lbs/ton):

<30um	<10um	<2.5um
0.00167	0.00079	0.00025
2.77	1.31	0.41
0.001	0.001	0.000

Emssions (lbs/yr):

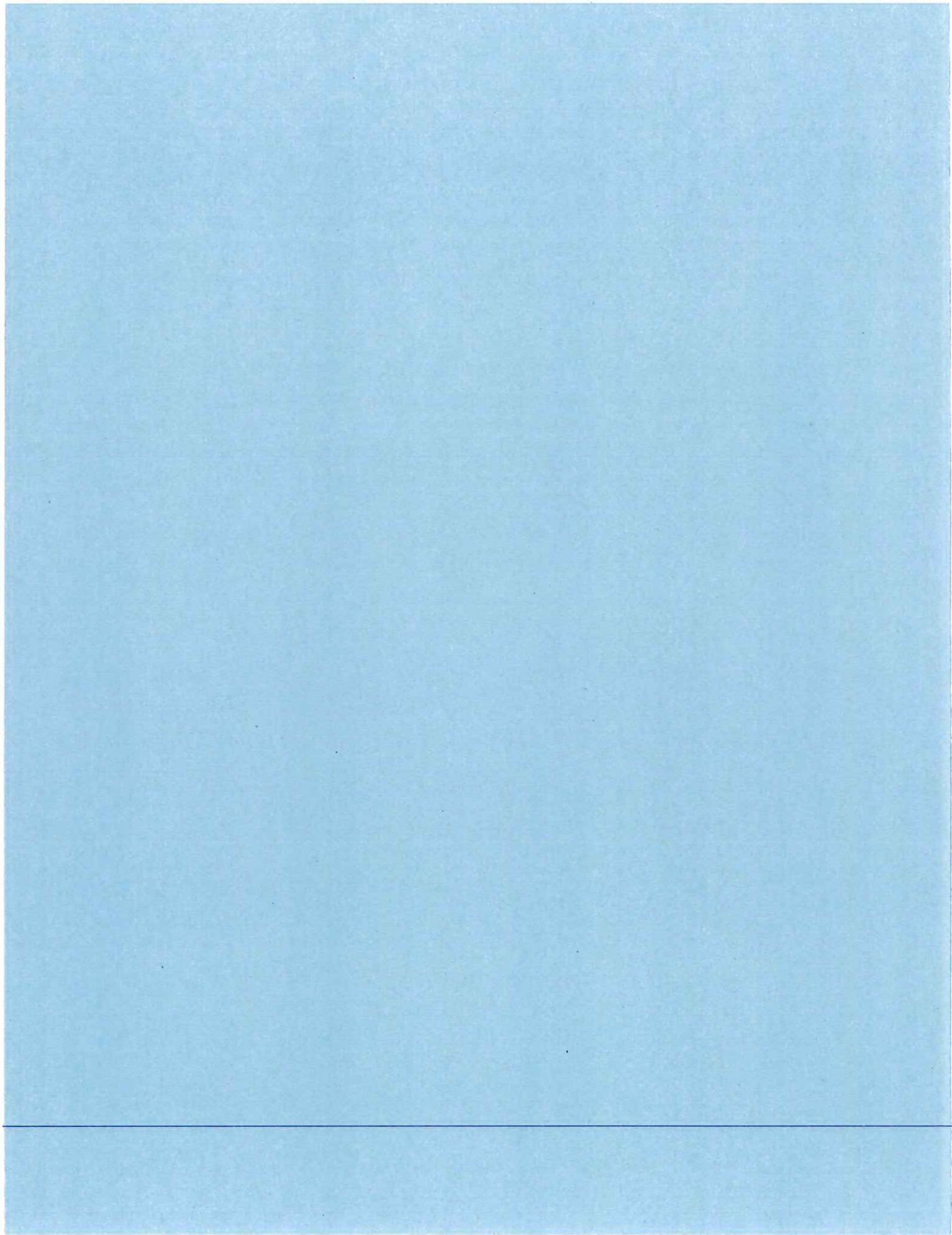
Emssions (tons/yr):

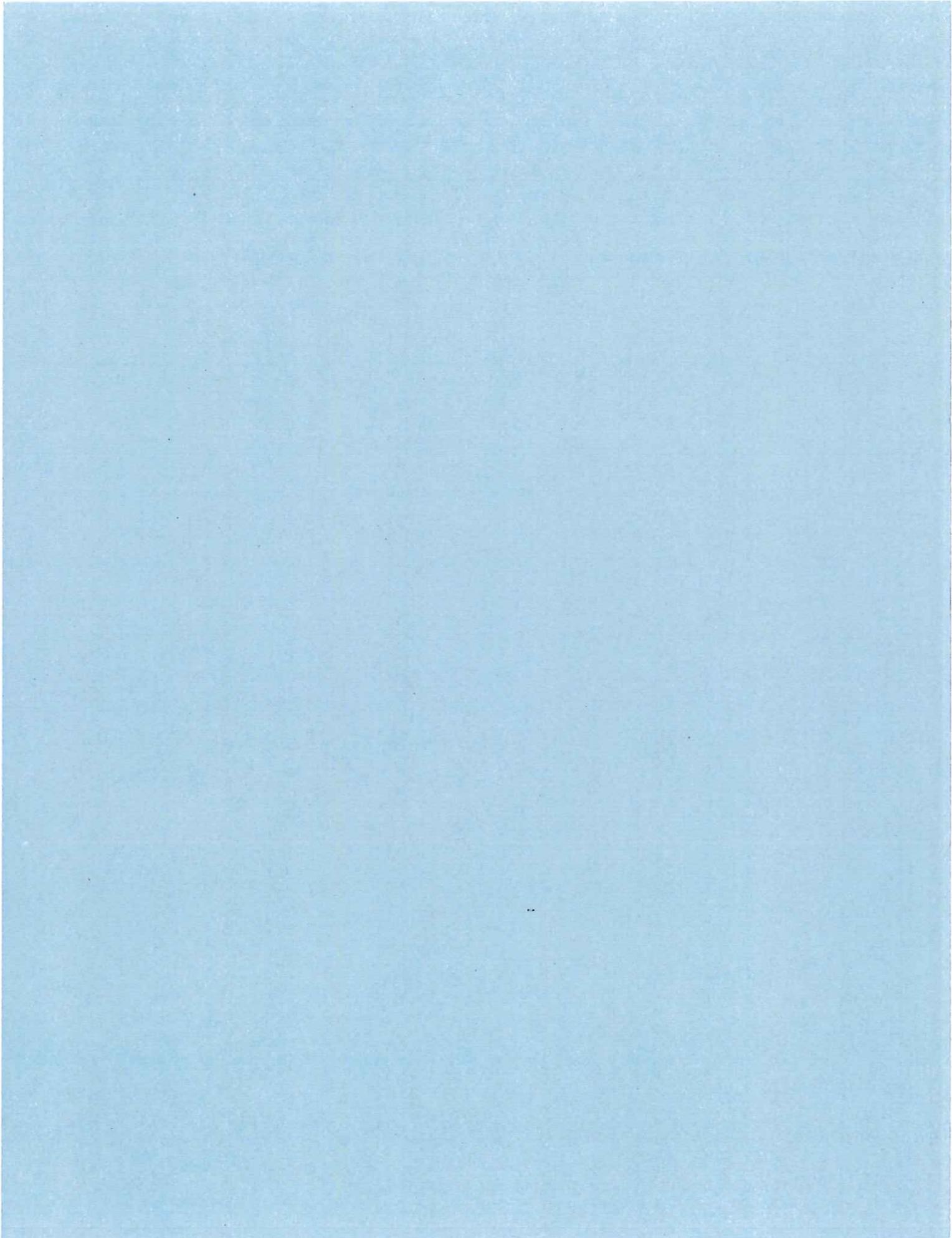
Tonnage = TE

where: T = Bin Capacity, tons 32  
E = Events, per yr 52









## APPENDIX C

### DERMAL PERMEABILITY CONSTANTS

The Dermal Exposure Assessment: Principles and Applications guidance (U.S. EPA, 1992) was used to derive the coefficients of permeability through the skin for the chemicals of potential concern.

For inorganics, the default value of 0.001 cm/hour was used for the dermal permeability constant as recommended.

The dermal permeability constants (PC) for organics were either: (1) the recommended values presented in U.S. EPA (1992) or (2) derived using Equation 5-11 of that reference. Equation 5-11 is reproduced below.

$$\text{LogPC} = -2.72 + 0.71 \log K_{OW} - 0.0061 MW$$

where:

PC	=	Skin permeability coefficient (cm/hr)
$K_{OW}$	=	Octanol-water partition coefficient (dimensionless)
MW	=	Molecular weight (grams/mole)

Table 1 of this Appendix summarizes the permeability constants (PC) used to estimate intakes via dermal contact with chemicals while swimming, the values of the parameters needed to calculate PC, and the source of the value.

#### References:

Howard, Philip H., 1989. Handbook of Environmental Fate and Exposure Data for Organic Chemicals. Lewis Publishers.

U.S. Environmental Protection Agency. 1992. Dermal Exposure Assessment: Principles and Applications. Office of Health and Environmental Assessment, Washington, D.C. 20460. EPA/600/8-91/011B.

**Table C-1**  
**Dermal Permeability Coefficients**  
**ESSROC**  
**Logansport, Indiana**

DRAFT-FINAL

Chemical	Kow	PC
2,3,7,8 TCDD	4370000	1.4
2,3,7,8-PeCDD	4370000	0.59
2,3,7,8-HxCDD	17000000	1.1
2,3,7,8-HpCDD	150000000	1
OCDD	38900000	1
2,3,7,8-TCDF	3390000	1.1
1,2,3,7,8-PeCDF	6170000	1
2,3,4,7,8-PeCDF	8320000	1
2,3,7,8-HxCDF	17800000	1.8
2,3,7,8-HpCDF	83000000	2.5
OCDF	603000000	1
Antimony		0.001
Arsenic		0.001
Barium		0.001
Beryllium		0.001
Cadmium		0.001
Chromium (VI)		0.001
Chromium, total		0.001
Lead		0.001
Divalent Mercury	0.61	0.001
Methyl Mercury		0.001
Nickel		0.001
Selenium		0.001
Silver		0.001
Thallium		0.001
Acenaphthene	9220	0.17
Benzo(a)pyrene	1350000	1.2
Benzo(a)anthracene	477000	0.81
Benzo(b)fluoranthene	1590000	1.2
Bis(2-ethyl hexyl)phthalate	20000000	1.2
2-Chlorophenol	145	0.011
Dibenz(a,h)anthracene	3530000	1.2
1,4-dichlorobenzene	2580	0.062
2,4-Dimethylphenol	229	0.015
2,4-Dinitrophenol	33	0.0018
2,4-Dinitrotoluene	99	0.0038
2,6-Dinitrotoluene	77	0.0025
Fluoranthene	121000	0.36
Hexachlorobenzene	318000	0.21
Hexachlorobutadiene	60255	0.121
Hexachlorocyclopentadiene	80700	0.109
Hexachloroethane	9660	0.046
Naphthalene	2360	0.069

**Table C-1**  
**Dermal Permeability Coefficients**  
**ESSROC**  
**Logansport, Indiana**

DRAFT-FINAL

Chemical	Kow	PC
2-Nitroaniline	70.8	0.0194
Nitrobenzene	68	0.0213
n-Nitroso-di-n-propylamine	24	0.323
Pentachlorophenol	120000	0.65
Phenol	30	0.0055
Pyrene	100000	0.39
1,2,4-Trichlorobenzene	9730	0.1
2,4,5-Trichlorophenol	7410	0.05
3,3'-Tetra CB	1610000	1.3
2,3,4,4',5-Penta CB	1610000	1.3
2,3',4,4',5-Penta CB	1610000	1.3
2',3,3',4,4'-Penta CB	1610000	1.3
2,3,3',4,4'-Penta CB	1610000	1.3
3,3',4,4',5-Penta CB	1610000	1.3
2,3',4,4',5,5'-Hexa CB	1610000	0.71
2,3,3'4,4',5-Hexa CB	1610000	0.71
2,3,3',4,4',5_Hexa CB	1610000	0.71
3,3',4,4',5,5'-Hexa CB	1610000	0.71
2,2',3,4,4',5,5'-Hepta CB	1610000	0.71
2,2'3,3'4,4',5-Hepta CB	1610000	0.71
2,3,3',4,4',5,5'-Hepta CB	1610000	0.71
Total Mono CB	1610000	1.3
Total Di CB	1610000	1.3
Total Tri CB	1610000	1.3
Total Tetra CB	1610000	1.3
Total Penta CB	1610000	1.3
Total Hex CB	1610000	0.71
Total Hepta CB	1610000	0.71
Total Octa CB	1610000	0.71
Total Nona CB	1610000	0.71
Total Deca CB	1610000	0.71

